# аитец SHIKISO CHEMIGALCO.,LTD. 

## Anti Foil Paste

## 1) Summary

'Anti Foil Paste' is a top coating paste to be applied on the print surface for "Anti-Foiling Effect" when foil transfer is combined with pigment prints. When a foil transfer and pigment print are combined and heat-pressed, foil undesirably sticks to the pigment printed areas. Anti-Foil Paste can be applied onto the pigment print surface to avoid the undesired foil sticking. Anti-Foil Paste does not hinder the original hand feel though it is overprinted. Anti-Foil Paste is an eco-friendly product without containing formaldehyde, APEO nor Mineral Spirit, and it is certified by Oekotex Standard 100; so called ECO Product.

## 2) Nature

|  | Anti Foil Paste |
| :---: | :---: |
| Appearance | Transparent Paste |
| Viscosity | $20,000 \pm 10,000 \mathrm{mPa} \cdot \mathrm{s}$ |
| pH | $7.5 \pm 0.5$ |

## 3) Usage

Use 100\% Straight paste.

## 4) N.B.

1. Pre-Mixing is required due to its viscous behavior.
2. Whenever stop the squeegee, flood the ink over the screen stencils to avoid dryness.
3. When anti-foiling effect is not sufficient, additional Fixer F $2 \%$ into Anti-Foil Paste is advised.
4. Seal tight after each use. This is water-based paste, so avoid from drying. Store in cool \& dark place.
** The above information is based on our internal information and experience. As long as many factors may affect during the processes, please make your own determination of suitability for your intended use and environmental acceptability. .

## Recommended Parameters

Fabric Types
100\% Cotton Cotton/ Poly Blend 100\% Polyester etc.

## Screen Mesh



80~120 mesh/inch

## Squeegee

Durometer: 70/90/70
Square Edge

Flash \& Cure


Pigment


AUXILIARIES
Fixer F


Storage

$5^{\circ} \mathrm{C} \sim 30^{\circ} \mathrm{C}$

Clean Up


Warm water and mild detergnt

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The above information is based on our knowledges and experiences currently available. Please, test and evaluate before the actual use.

