



Top M 680

Matte finish

1) Summary

Top M 680 is a water based PU resin paste to be applied onto a printed surface to archive a matte and smooth touch.

Top M 680 does not contain formaldehyde, ohthalates, organotin compound and any other banned substance, so called Eco Product.

2) Nature

Top M 680	
Appearance	Milky White Paste
Viscosity	40,000 ± 5,000 mPa · s
pH	8.0 ± 0.5

3) Usage

{Standard Recipe}	
Top M 680	100
Top Fixer N (or Fixer V)	1(3)

4) N.B.

1. Do not adjust its viscosity by thickening agent. It may cause bubbles in the paste which reduce its effect.
2. Seal tight after each use. This is waterbased paste, so avoid from drying. Store in cool & dark place.
3. Please, pre-test well before bulk use.

Recommended Parameters

Fabric Types



Cotton/ Poly Blend
100% Polyester
etc.

Screen Mesh



80~120 mesh/inch

Squeegee



Durometer : 70/90/70
Square Edge

Flash & Cure



140°C x 2-3mins

Pigment



AUXILIARIES



Top Fixer N
Fixer V

Storage



5°C~30°C

Clean Up



Warm water
and mild detergent



MATSUI SHIKISO CHEMICAL CO.,LTD.

64 Kamikazan Sakuradani-cho,
Yamashina-ku,
Kyoto 607-8466 Japan

T : 81-75-594-5612

F : 81-75-594-0829

E : export-sales@msc-color.co.jp

W : www.msc-color.co.jp

The above information is based on our knowledges and experiences currently available. Please, test and evaluate before the actual use.